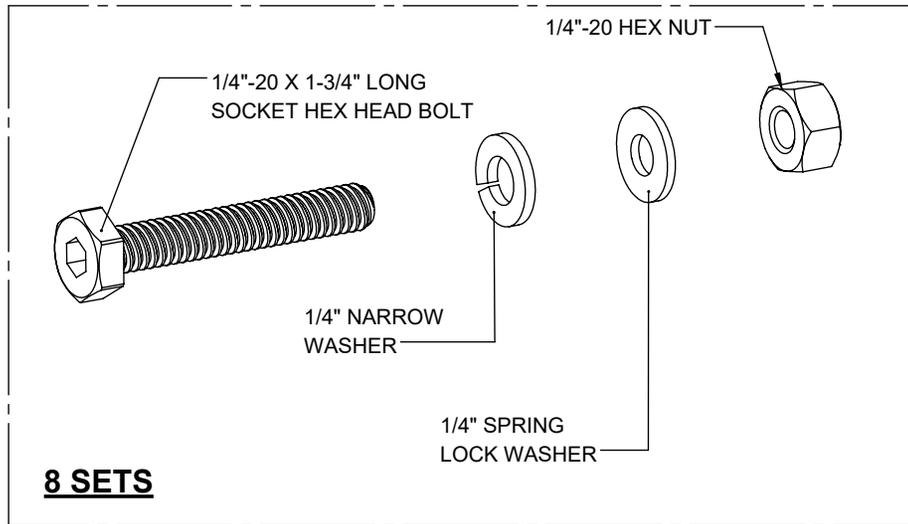
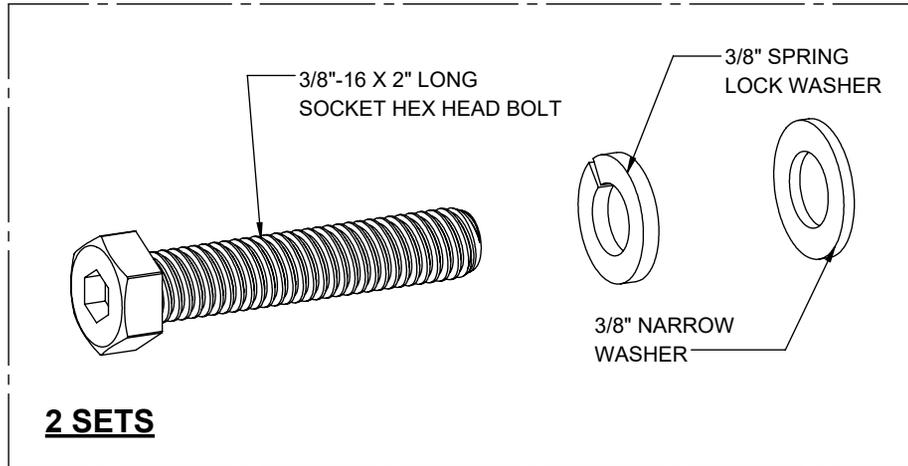
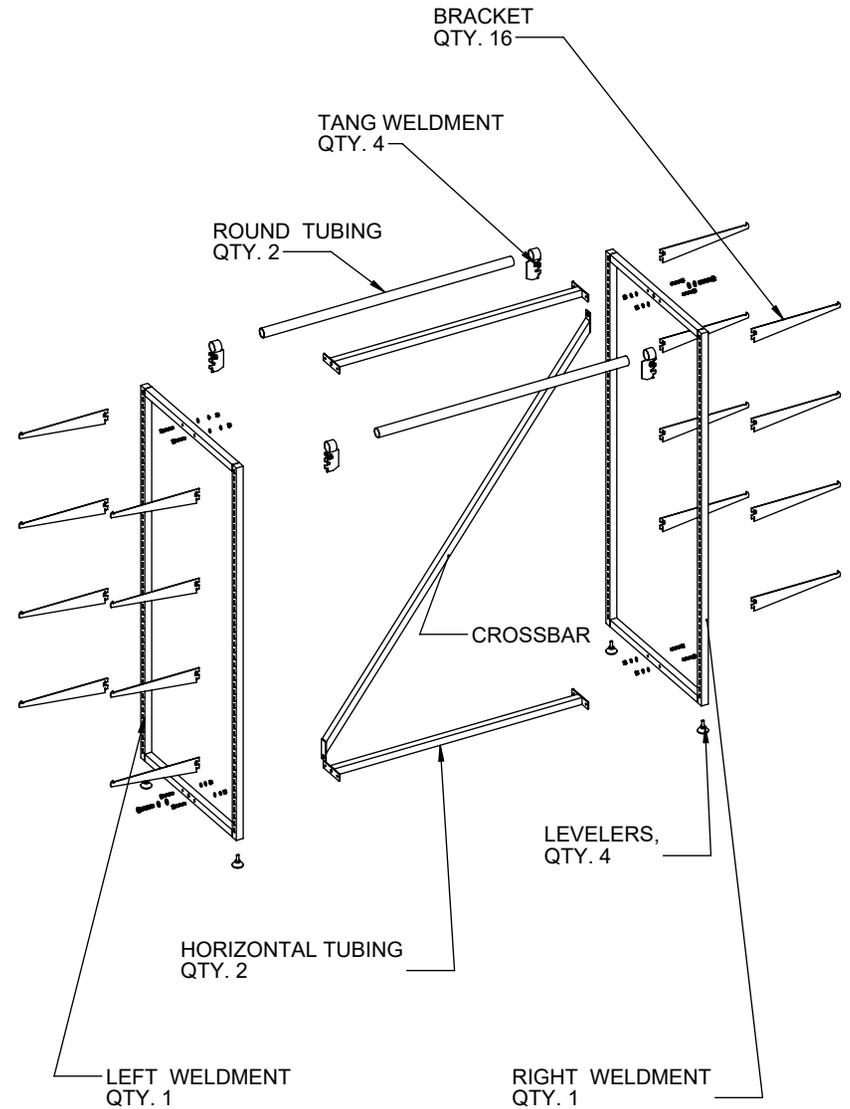


ASSEMBLY INSTRUCTIONS:

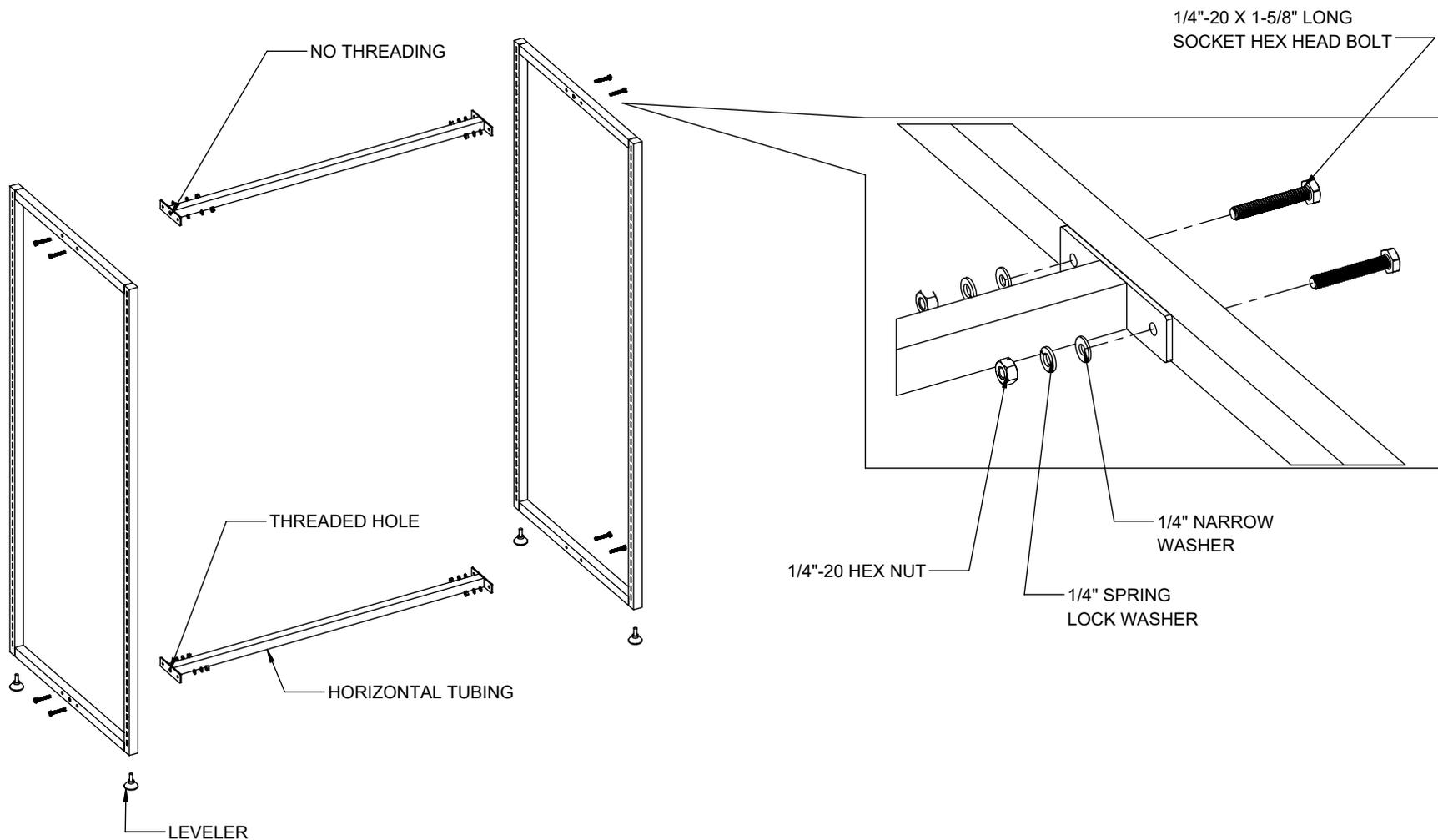
K411-AL, K411-B, K411-GY,
K411-W, KCH411-AL,
KCH411-GY, KCH411-W



EXPLODED VIEW



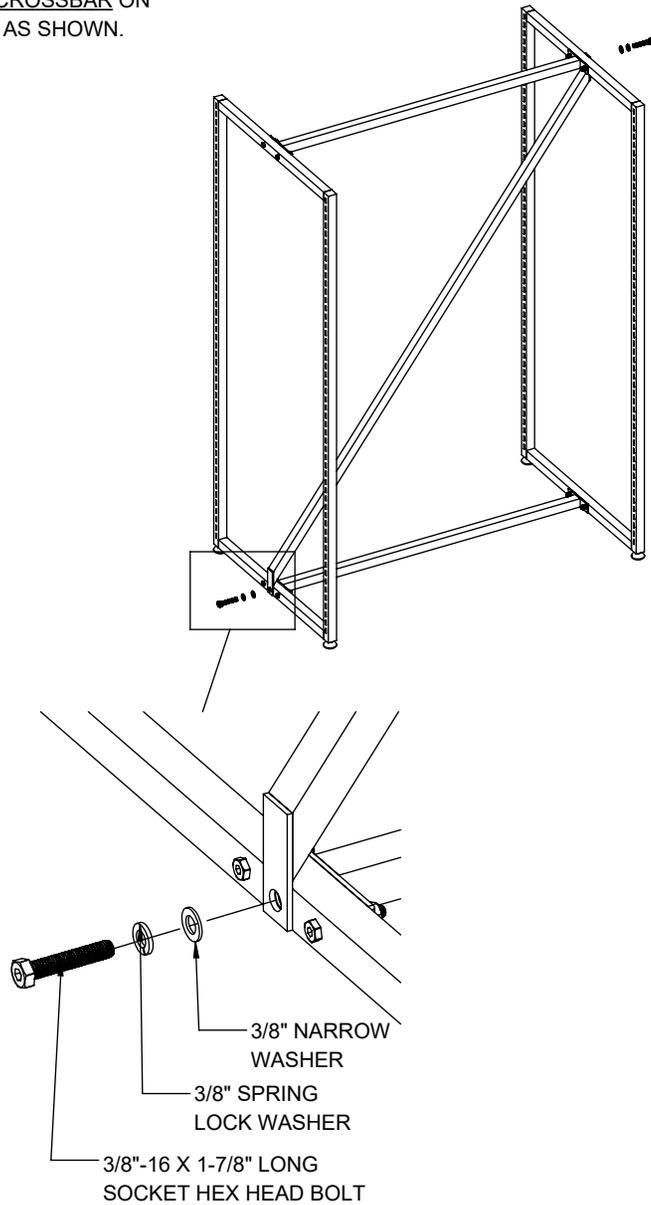
- 1** ASSEMBLE AS SHOWN.
TAKE NOTE OF WHICH END HAS THREADING/ NO THREADING ON THE HORIZONTAL TUBING.



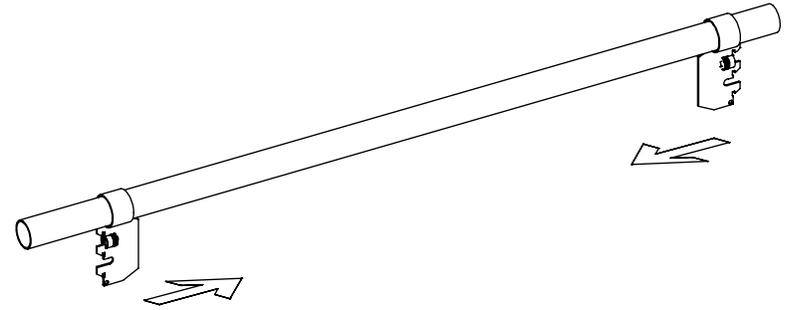
K411-AL, K411-B, K411-GY,
K411-W, KCH411-AL,
KCH411-GY, KCH411-W

SHEET 2 OF 4

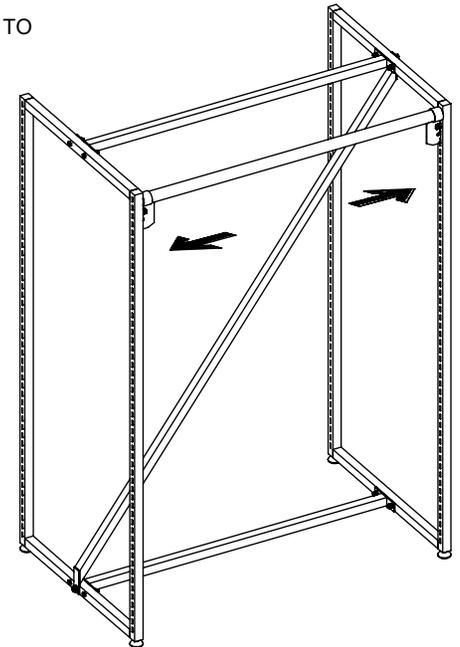
2 ASSEMBLE CROSSBAR ON BOTH ENDS AS SHOWN.



3A SLIDE TANG WELDMENT INTO ROUND TUBING.



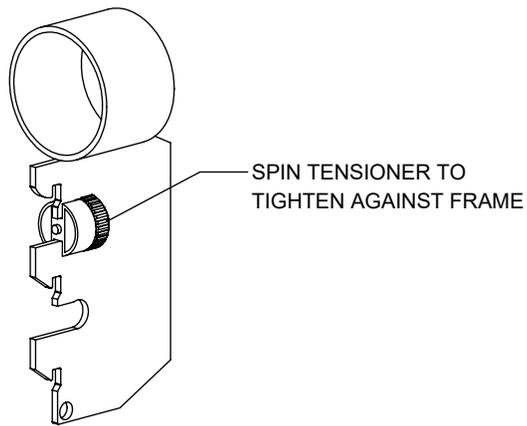
3B SLIDE TANG WELDMENTS OUT TO MOUNT ONTO FRAME.



**K411-AL, K411-B, K411-GY,
K411-W, KCH411-AL,
KCH411-GY, KCH411-W**

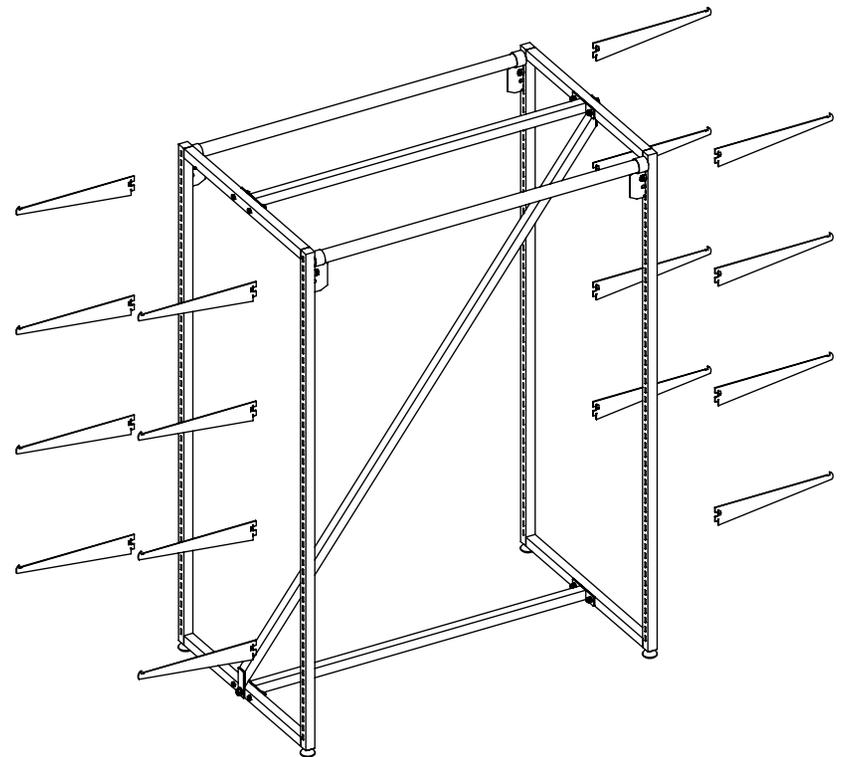
SHEET 3 OF 4

4



5 PLACE BRACKETS AT DESIRED HEIGHTS.
TAP IN BRACKETS USING HANDS OR A RUBBER Mallet.

PLACE SHELVES ONTO BRACKETS.



**K411-AL, K411-B, K411-GY,
K411-W, KCH411-AL,
KCH411-GY, KCH411-W**

SHEET 4 OF 4